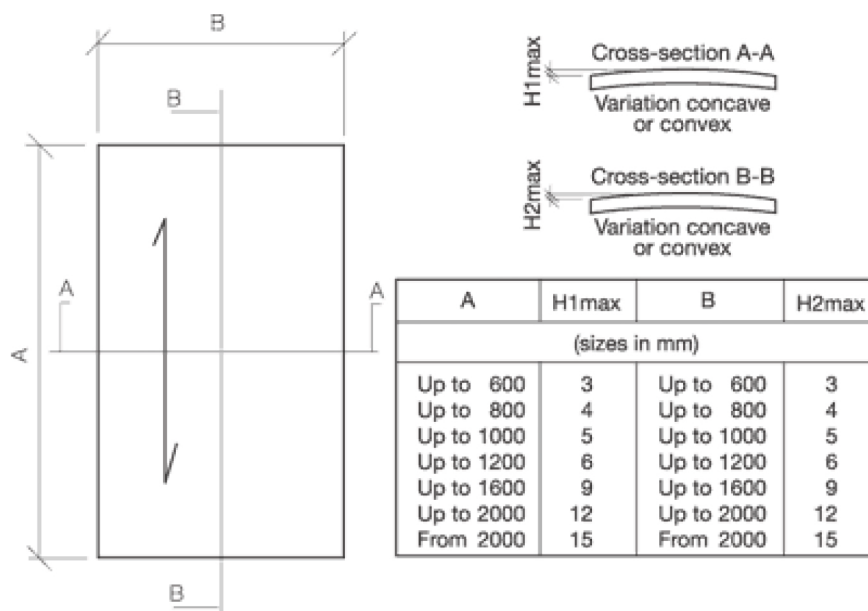


VARIATION CONCAVE OR CONVEX WALKWAY GRATINGS



THIELCO STAALINDUSTRIE B.V.

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VAT NL803220960B01 chamber of commerce Venlo nr.: 12018079

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WALKWAY GRATING EDGE VARIATION



EDGE VARIATION IN RELATION TO TOP SIDE OF GRATING
 $R_{max} = 1.5 \text{ mm}$



EDGE VARIATION IN RELATION TO UNDERSIDE OF GRATING
 $O_{max} = 1 \text{ mm}$

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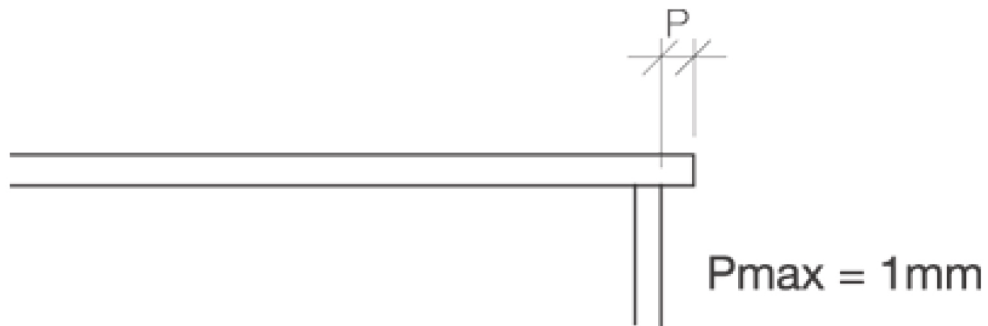
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WALKWAY GRATING ANGLE VARIATION



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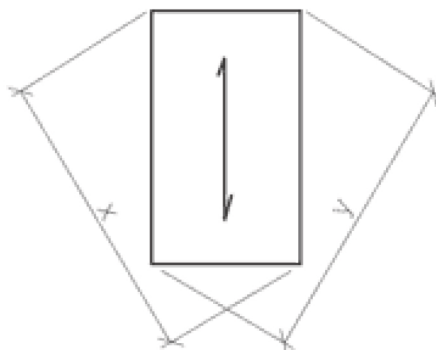
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WALKWAY GRATING DIAGONAL VARIATION



Diagonal variation of grating (x-y and y-x)

greatest length (mm)	maximum deviation (mm)
From 0 to 500	5
From 500 to 750	7
From 750 to 1250	10
From 1250 to 1500	12
From 1500	15

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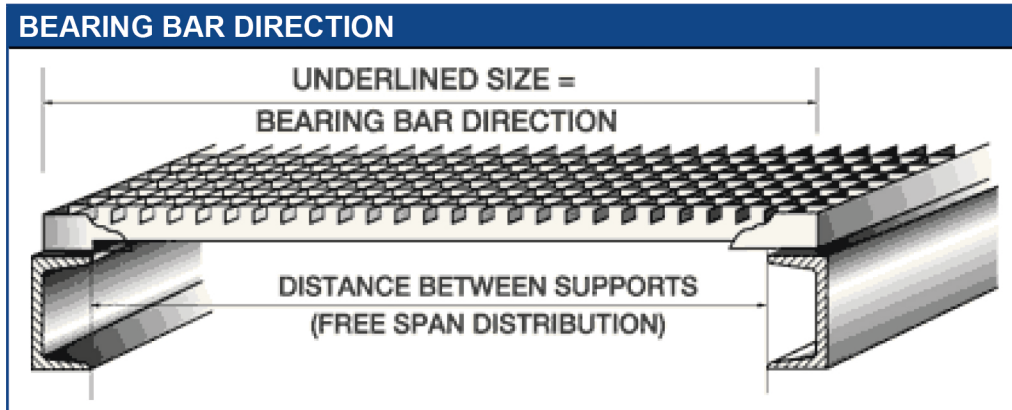
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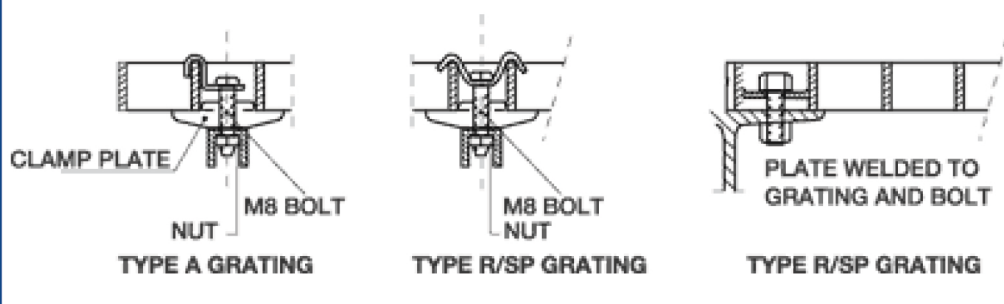
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STANDARD FASTENING



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